# PULSE ROUND FILTER

Available from 30 to 588 filter bags or filter elements in a single filter



Mild Steel & Stainless-Steel Models

Available with Bag or Cartridge filters

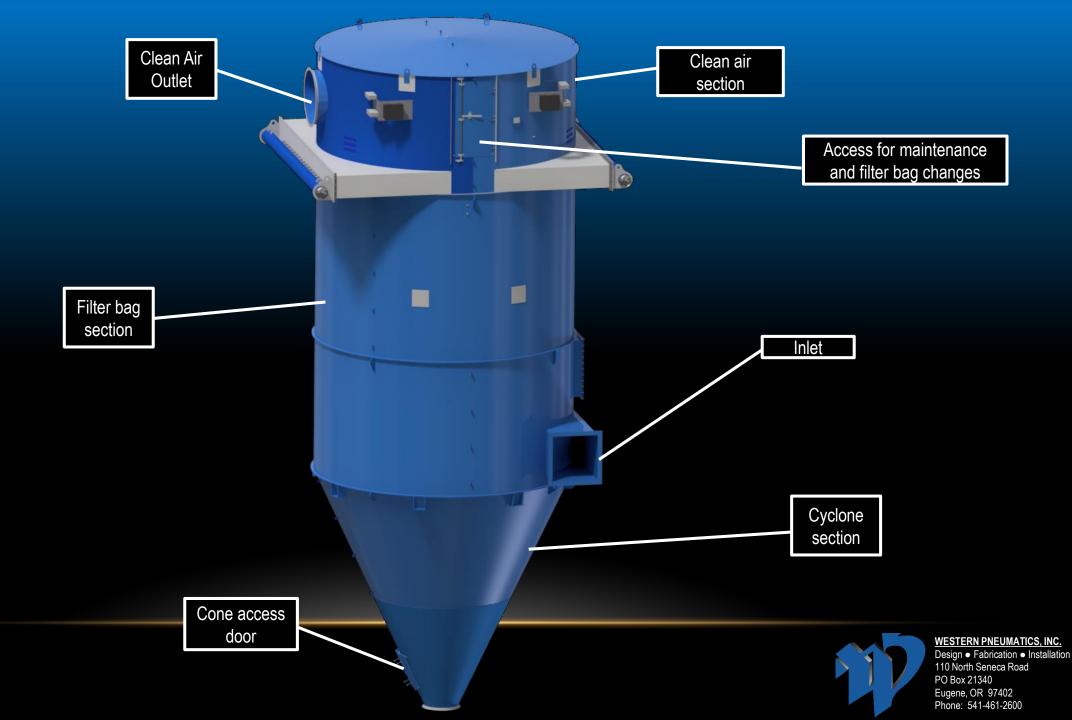
Configurable access and support structure

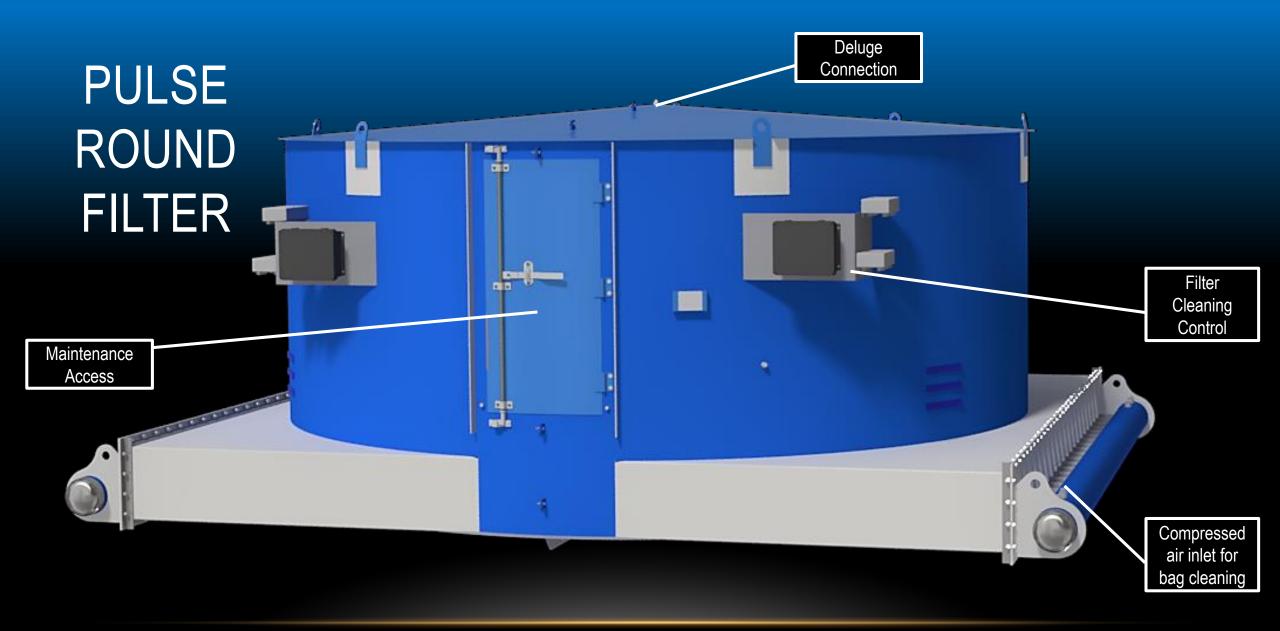


### WESTERN PNEUMATICS, INC.

Design ● Fabrication ● Installation 110 North Seneca Road PO Box 21340 Eugene, OR 97402 Phone: 541-461-2600

# PULSE ROUND FILTER





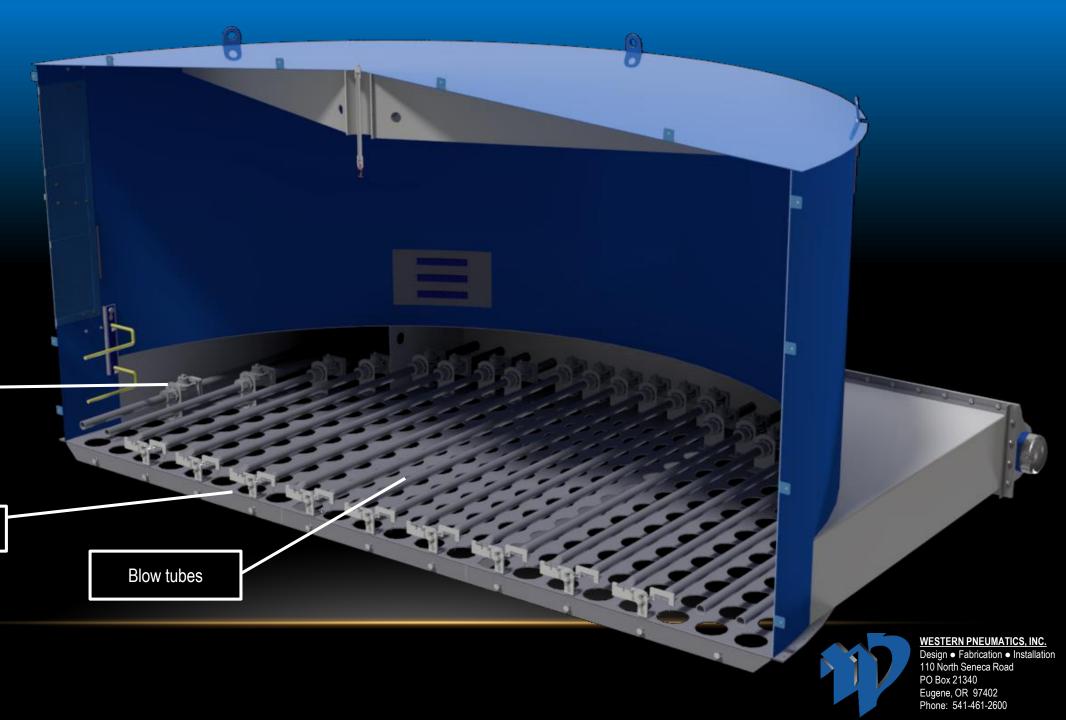


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Diaphragm valve

Filter bag supporting cell plate

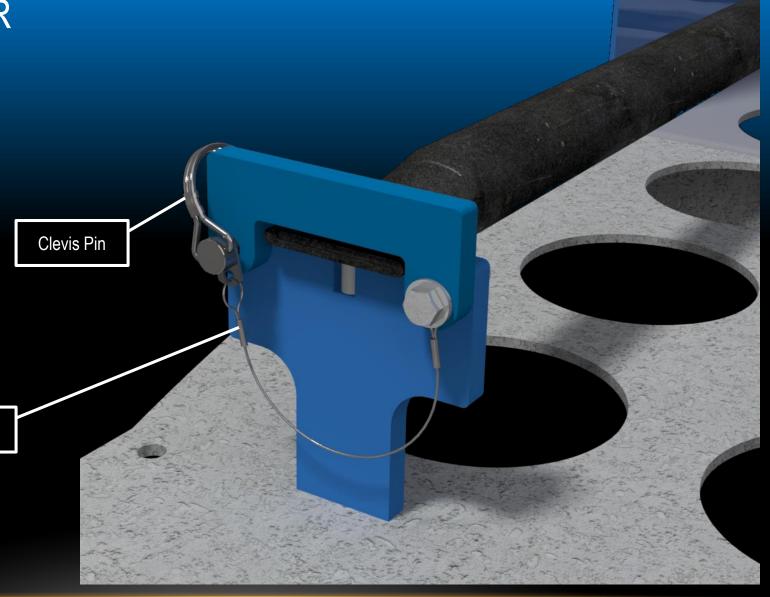


## PULSE ROUND FILTER

### Toolless Blow Tube Removal

Helps prevent tool and fasteners dropping into the system during maintenance and causing damage to feeders and other equipment.

Clevis Pin Leash





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Pulse Round Filter

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# PR FILTER WITH BAG FILTERS - STANDARD SIZES -

| Number<br>of Bags | Number<br>of Bags | Length of<br>Bags | Diameter<br>of Filter | Cloth Area  | Flow rate for<br>6 to 1 Air to<br>Cloth ratio | Upper Can<br>Area | Interstitial<br>Area |
|-------------------|-------------------|-------------------|-----------------------|-------------|---|-------------------|----------------------|
|                   |                   | [ft]              | [ft-in]               | [square ft] | [CFM]   | [square ft]       | [square ft]          |
|                   | 30                | 8                 | 4-10                  | 377         | 2,262   |                   | 12.5                 |
| 30                | 30                | 10                | 4-10                  | 471         | 2,827   | 18.3              |                      |
|                   | 30                | 12                | 4-10                  | 565         | 3,393   |                   |                      |
| 58                | 58                | 8                 | 6-7                   | 729         | 4,373   |                   | 22.7                 |
|                   | 58                | 10                | 6-7                   | 911         | 5,466   | 34.0              |                      |
|                   | 58                | 12                | 6-7                   | 1,093       | 6,560   |                   |                      |
|                   | 76                | 8                 | 7-9                   | 955         | 5,730   |                   | 32.3                 |
| 76                | 76                | 10                | 7-9                   | 1,194       | 7,163   | 47.2              |                      |
|                   | 76                | 12                | 7-9                   | 1,433       | 8,595   |                   |                      |
|                   | 106               | 8                 | 8-11                  | 1,332       | 7,992   |                   | 41.6                 |
| 106               | 106               | 10                | 8-11                  | 1,665       | 9,990   | 62.4              |                      |
|                   | 106               | 12                | 8-11                  | 1,998       | 11,988  |                   |                      |
| 164               | 164               | 8                 | 10-4                  | 2,061       | 12,365  |                   |                      |
|                   | 164               | 10                | 10-4                  | 2,576       | 15,457  | 83.9              | 51.7                 |
|                   | 164               | 12                | 10-4                  | 3,091       | 18,548  |                   |                      |
| 196               | 196               | 8                 | 11-5                  | 2,463       | 14,778  |                   | 63.9                 |
|                   | 196               | 10                | 11-5                  | 3,079       | 18,473  | 102.4             |                      |
|                   | 196               | 12                | 11-5                  | 3,695       | 22,167  |                   |                      |

| Number<br>of Bags | Number<br>of Bags | Length of<br>Bags | Diameter<br>of Filter | Cloth Area  | Flow rate for<br>6 to 1 Air to<br>Cloth ratio | Upper Can<br>Area | Interstitial<br>Area |
|-------------------|-------------------|-------------------|-----------------------|-------------|---|-------------------|----------------------|
|                   |                   | [ft]              | [ft-in]               | [square ft] | [CFM]   | [square ft]       | [square ft]          |
|                   | 232               | 8                 | 12-6                  | 2,915       | 17,492  |                   | 77.2                 |
| 232               | 232               | 10                | 12-6                  | 3,644       | 21,865  | 122.7             |                      |
|                   | 232               | 12                | 12-6                  | 4,373       | 26,239  |                   |                      |
|                   | 316               | 8                 | 13-10                 | 3,971       | 23,826  |                   | 88.2                 |
| 316               | 316               | 10                | 13-10                 | 4,964       | 29,782  | 150.3             |                      |
|                   | 316               | 12                | 13-10                 | 5,956       | 35,739  |                   |                      |
|                   | 376               | 8                 | 15-1                  | 4,725       | 28,350  |                   | 104.9                |
| 376               | 376               | 10                | 15-1                  | 5,906       | 35,437  | 178.7             |                      |
|                   | 376               | 12                | 15-1                  | 7,087       | 42,525  |                   |                      |
|                   | 440               | 8                 | 16-4                  | 5,529       | 33,175  |                   | 123.1                |
| 440               | 440               | 10                | 16-4                  | 6,912       | 41,469  | 209.5             |                      |
|                   | 440               | 12                | 16-4                  | 8,294       | 49,763  |                   |                      |
|                   | 508               | 8                 | 17-7                  | 6,384       | 38,302  |                   | 143.1                |
| 508               | 508               | 10                | 17-7                  | 7,980       | 47,878  | 242.8             |                      |
|                   | 508               | 12                | 17-7                  | 9,576       | 57,453  |                   |                      |
|                   | 588               | 8                 | 18-10                 | 7,389       | 44,334  |                   | 163.1                |
| 588               | 588               | 10                | 18-10                 | 9,236       | 55,418  | 278.6             |                      |
|                   | 588               | 12                | 18-10                 | 11,084      | 66,501  |                   |                      |



# PR FILTER WITH FILTER ELEMENTS - STANDARD SIZES -

| Nominal<br>Filter Size | Total<br>Number<br>of Filter<br>Elements | Diameter<br>of Filter | Total Cloth<br>Area | Flow rate for<br>4 to 1 Air to<br>Cloth ratio | Upper Can<br>Area | Upper Can<br>Velocity @ 4<br>to 1 Air to<br>Cloth Ratio | Nominal<br>Interstatial<br>Velocity |       | Interstitial Velocity<br>@ bottom of Short<br>Elements |
|------------------------|--|-----------------------|---------------------|---|-------------------|---|-------------------------------------|-------|--|
|                        |  | [ft-in]               | [square ft]         | [CFM]   | [square ft]       | [FPM]   | [FPM]                               | [FPM] | [FPM]  |
| 30                     | 30                                       | 4-10                  | 986                 | 3,942   | 18                | 215   | 301                                 | 251   | 201  |
| 58                     | 58                                       | 6-7                   | 1,905               | 7,621   | 34                | 224   | 319                                 | 263   | 213  |
| 76                     | 76                                       | 7-9                   | 2,497               | 9,986   | 47                | 212   | 295                                 | 247   | 197  |
| 106                    | 106                                      | 8-11                  | 3,482               | 13,928  | 62                | 223   | 318                                 | 262   | 212  |
| 164                    | 164                                      | 10-4                  | 5,387               | 21,550  | 84                | 257   | 391                                 | 310   | 261  |
| 196                    | 196                                      | 11-5                  | 6,439               | 25,754  | 102               | 252   | 379                                 | 302   | 252  |
| 232                    | 232                                      | 12-6                  | 7,621               | 30,485  | 123               | 248   | 372                                 | 298   | 248  |
| 316                    | 238                                      | 13-10                 | 7,818               | 31,273  | 150               | 208   | 288                                 | 242   | 192  |
| 376                    | 282                                      | 15-1                  | 9,264               | 37,055  | 179               | 207   | 287                                 | 241   | 191  |
| 440                    | 330                                      | 16-4                  | 10,841              | 43,362  | 210               | 207   | 286                                 | 240   | 191  |
| 508                    | 406                                      | 17-7                  | 13,337              | 53,348  | 243               | 220   | 311                                 | 257   | 207  |
| 588                    | 470                                      | 18-10                 | 15,440              | 61,758  | 279               | 222   | 315                                 | 260   | 210  |



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## **ABOUT WPI**

- Western Pneumatics was founded in 1982 with our focus on high and low pressure pneumatic conveying and aspiration systems.
- Diversification has been a constant as we offer materials handling systems for wood products, environmental, biomass, agricultural and minerals.
- The headquarters in Eugene, Oregon, include the fabrication facilities with CNC machine centers, laser cutting machine, sandblasting and painting.
- An additional fabrication facility is located in Ruston, Louisiana.
- WPI typically offers turnkey systems including design, fabrication and installation.

### WPI Corporate Headquarters

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